

CONCRETE EFFECT

**Epoca**  
Collection





R55F Epoca Rosa Strutturato 15x30cm

## Epoca

The rich history and tradition of terracotta interpreted with innovation, for the design schemes of today. A warm harmony of colours, sizes and shade variations, taking us back in time to the simple delights of the past.



R03Q Epoca Decoro Tappeto 30x30cm - R03R Epoca Ocra Fascia 13x30cm - R03S Epoca Ocra Decoro Angolo 13x13cm - R54V Epoca Ocra 30x30cm





R03Q Epoca Decoro Tappeto 30x30cm - R03R Epoca Ocra Fascia 13x30cm - R03S Epoca Ocra Decoro Angolo 13x13cm - R54V Epoca Ocra 30x30cm

Porcelain Stoneware



**Cotto Rosso**

| Size    | Superficie         | Code | Description                   | Thikness | Rett. | Caratteristiche tecniche | Use | R    | BCR    | Pendulum Class | Pend. PTV >36 | Australian pendulum | DCOF    | Destinazioni d'uso | V  | Premium Tech. | Scatole | Mq   | Kg    | Pallet | Mq    | Kg       |
|---------|--------------------|------|-------------------------------|----------|-------|--------------------------|-----|------|--------|----------------|---------------|---------------------|---------|--------------------|----|---------------|---------|------|-------|--------|-------|----------|
| 30x30cm | Natural            | R54Y | Epoca Cotto Rosso             | MM 09    |       |                          |     | R9   | > 0.40 | Class 1        |               |                     | >= 0.42 | G                  | V3 |               | 14      | 1,26 | 21,52 | 40     | 50,40 | 860,80   |
| 15x30cm | Natural            | R557 | Epoca Cotto Rosso             | MM 09    |       |                          |     | R9   | > 0.40 | Class 1        |               |                     | >= 0.42 | G                  | V3 |               | 20      | 0,90 | 15,63 | 64     | 57,60 | 1.000,52 |
| 15x15cm | Natural            | R55D | Epoca Cotto Rosso             | MM 09    |       |                          |     | R9   | > 0.40 | Class 1        |               |                     | >= 0.42 | G                  | V3 |               | 40      | 0,90 | 16,83 | 64     | 57,60 | 1.077,24 |
| 15x30cm | Structured Surface | R55H | Epoca Cotto Rosso Strutturato | MM 09    |       |                          |     | R10B | > 0.40 | Class 2        | 36+ Slider 96 |                     | >= 0.42 | G                  | V3 |               | 20      | 0,90 | 15,29 | 64     | 57,60 | 978,59   |



**Cotto Scuro**

| Size    | Superficie         | Code | Description                   | Thikness | Rett. | Caratteristiche tecniche | Use | R    | BCR    | Pendulum Class | Pend. PTV >36 | Australian pendulum | DCOF    | Destinazioni d'uso | V  | Premium Tech. | Scatole | Mq   | Kg    | Pallet | Mq    | Kg     |
|---------|--------------------|------|-------------------------------|----------|-------|--------------------------|-----|------|--------|----------------|---------------|---------------------|---------|--------------------|----|---------------|---------|------|-------|--------|-------|--------|
| 30x30cm | Natural            | R54X | Epoca Ocracotto Scuro         | MM 09    |       |                          |     | R9   | > 0.40 | Class 1        |               |                     | >= 0.42 | G                  | V3 |               | 14      | 1,26 | 22,41 | 40     | 50,40 | 896,48 |
| 15x30cm | Natural            | R553 | Epoca Cotto Scuro             | MM 09    |       |                          |     | R9   | > 0.40 | Class 1        |               |                     | >= 0.42 | G                  | V3 |               | 20      | 0,90 | 15,61 | 64     | 57,60 | 998,79 |
| 15x15cm | Natural            | R55C | Epoca Cotto Scuro             | MM 09    |       |                          |     | R9   | > 0.40 | Class 1        |               |                     | >= 0.42 | G                  | V3 |               | 40      | 0,90 | 15,41 | 64     | 57,60 | 986,13 |
| 15x30cm | Structured Surface | R55G | Epoca Cotto Scuro Strutturato | MM 09    |       |                          |     | R10B | > 0.40 | Class 2        | 36+ Slider 96 |                     | >= 0.42 | G                  | V3 |               | 20      | 0,90 | 15,54 | 64     | 57,60 | 994,82 |

Porcelain Stoneware



Odra

| Size    | Superficie         | Code | Description            | Thickness | Rett. | Caratteristiche tecniche | Use | R    | BCR    | Pendulum Class | Pend. PTV >36 | Australian pendulum | DCOF    | Destinazioni d'uso | V  | Premium Tech. | Scatole | Mq   | Kg    | Pallet | Mq    | Kg       |
|---------|--------------------|------|------------------------|-----------|-------|--------------------------|-----|------|--------|----------------|---------------|---------------------|---------|--------------------|----|---------------|---------|------|-------|--------|-------|----------|
| 30x30cm | Natural            | R54V | Epoca Odra             | MM 09     |       |                          |     | R9   | > 0.40 | Class 1        |               |                     | >= 0.42 | G                  | V3 |               | 14      | 1,26 | 22,27 | 40     | 50,40 | 890,77   |
| 15x30cm | Natural            | R54Z | Epoca Odra             | MM 09     |       |                          |     | R9   | > 0.40 | Class 1        |               |                     | >= 0.42 | G                  | V3 |               | 20      | 0,90 | 15,40 | 64     | 57,60 | 985,29   |
| 15x15cm | Natural            | R558 | Epoca Odra             | MM 09     |       |                          |     | R9   | > 0.40 | Class 1        |               |                     | >= 0.42 | G                  | V3 |               | 40      | 0,90 | 16,83 | 64     | 57,60 | 1.077,24 |
| 15x30cm | Structured Surface | R55E | Epoca Odra Strutturato | MM 09     |       |                          |     | R10B | > 0.40 | Class 2        | 36+ Slider 96 |                     | >= 0.42 | G                  | V3 |               | 20      | 0,90 | 15,15 | 64     | 57,60 | 969,37   |



Rosa

| Size    | Superficie         | Code | Description            | Thickness | Rett. | Caratteristiche tecniche | Use | R    | BCR    | Pendulum Class | Pend. PTV >36 | Australian pendulum | DCOF    | Destinazioni d'uso | V  | Premium Tech. | Scatole | Mq   | Kg    | Pallet | Mq    | Kg       |
|---------|--------------------|------|------------------------|-----------|-------|--------------------------|-----|------|--------|----------------|---------------|---------------------|---------|--------------------|----|---------------|---------|------|-------|--------|-------|----------|
| 30x30cm | Natural            | R54W | Epoca Rosa             | MM 09     |       |                          |     | R9   | > 0.40 | Class 1        |               |                     | >= 0.42 | G                  | V3 |               | 14      | 1,26 | 22,25 | 40     | 50,40 | 889,99   |
| 15x30cm | Natural            | R551 | Epoca Rosa             | MM 09     |       |                          |     | R9   | > 0.40 | Class 1        |               |                     | >= 0.42 | G                  | V3 |               | 20      | 0,90 | 15,08 | 64     | 57,60 | 965,15   |
| 15x15cm | Natural            | R55A | Epoca Rosa             | MM 09     |       |                          |     | R9   | > 0.40 | Class 1        |               |                     | >= 0.42 | G                  | V3 |               | 40      | 0,90 | 15,83 | 64     | 57,60 | 1.012,84 |
| 15x30cm | Structured Surface | R55F | Epoca Rosa Strutturato | MM 09     |       |                          |     | R10B | > 0.40 | Class 2        | 36+ Slider 96 |                     | >= 0.42 | G                  | V3 |               | 20      | 0,90 | 15,52 | 64     | 57,60 | 993,27   |



Tappeto

| Size    | Superficie | Code | Description          | Thickness | Rett. | Caratteristiche tecniche | Use | R  | BCR    | Pendulum Class | Pend. PTV >36 | Australian pendulum | DCOF    | Destinazioni d'uso | V  | Premium Tech. | Scatole | Mq   | Kg   | Pallet | Mq    | Kg     |
|---------|------------|------|----------------------|-----------|-------|--------------------------|-----|----|--------|----------------|---------------|---------------------|---------|--------------------|----|---------------|---------|------|------|--------|-------|--------|
| 30x30cm | Natural    | R03Q | Epoca Decoro Tappeto | MM 09     | •     |                          |     | R9 | > 0.40 | Class 1        |               |                     | >= 0.42 | F                  | V3 |               | 4       | 0,36 | 6,90 | 60     | 21,60 | 413,79 |

Porcelain Stoneware



**Fascia**



| Size      | Superficie | Code | Description       | Thikness | Rett. | Caratteristiche tecniche | Use | R  | BCR    | Pendulum Class | Pend. PTV >36 | Australian pendulum | DCOF    | Destinazioni d'uso | V  | Premium Tech. | Scatole | Mq   | Kg   | Pallet | Mq    | Kg     |
|-----------|------------|------|-------------------|----------|-------|--------------------------|-----|----|--------|----------------|---------------|---------------------|---------|--------------------|----|---------------|---------|------|------|--------|-------|--------|
| 13,8x30cm | Natural    | R03R | Epoca Ocra Fascia | MM 09    | •     |                          |     | R9 | > 0.40 | Class 1        |               |                     | >= 0.42 | F                  | V3 |               | 4       | 0,17 | 1,65 | 168    | 27,82 | 277,69 |



**Angolo**

| Size        | Superficie | Code | Description              | Thikness | Rett. | Caratteristiche tecniche | Use | R  | BCR    | Pendulum Class | Pend. PTV >36 | Australian pendulum | DCOF    | Destinazioni d'uso | V  | Premium Tech. | Scatole | Mq   | Kg   | Pallet | Mq    | Kg     |
|-------------|------------|------|--------------------------|----------|-------|--------------------------|-----|----|--------|----------------|---------------|---------------------|---------|--------------------|----|---------------|---------|------|------|--------|-------|--------|
| 13,8x13,8cm | Natural    | R03S | Epoca Ocra Decoro Angolo | MM 09    | •     |                          |     | R9 | > 0.40 | Class 1        |               |                     | >= 0.42 | F                  | V3 |               | 4       | 0,08 | 2,00 | 392    | 29,86 | 784,00 |

Caratteristiche Tecniche

-  Frost proof
-  Resistance deep abrasion

Destinazioni d'uso

**D**  
 Tiles suitable only for residential bathrooms and bedrooms; any type of abrasion must be avoided.

**E**  
 Tiles suitable for any room of a house except for entrance areas and kitchens. Low stress abrasive wear.

**F**  
 Tiles suitable for any room of a house without direct access from the outside or access not protected by doormats. Average stress abrasive wear.

Variazioni cromatiche

**V0**  
 Monochromatic - V0: tiles of the same shade are very uniform, in just one colour

**V1**  
 Uniform appearance - V1: uniform colour with only minimal differences between tiles in the same production run

**V2**  
 Slight variation - V2: clearly distinguishable differences in texture and pattern within the same production run

**G**  
 Materials suitable for rooms subject to medium-heavy abrasion, such as detached houses and light-traffic commercial buildings.


**H**  
 Materials suitable for situations of relatively hard abrasion in environments without protection against scratching, both public and private.

**V3**  
 Moderate variation - V3: significant variation in texture, pattern and colour from tile to tile within the same production run. The colour range should be viewed before selecting the material

**V4**  
 Substantial/random variation - V4: random differences from tile to tile. One tile may have totally different texture and colour from another. The colour range should be viewed before selecting the material

Certificazioni

|   |   |   |   |  |  |   |   |
|---|---|---|---|--|--|---|---|
| <br>ISO 14001      | <br>ISO 9001 | <br>Green Building Council | <br>GPP          | <br>EPD Italy | <br>ISO 17889-1 | <br>Greenguard | <br>LEED Credits   |
| <br>FDES           | <br>Declare  | <br>HPD                    | <br>CAM Sassuolo | <br>CCC       | <br>CE 001MRZI  | <br>CE 010MRZ  | <br>UKCA 00 1MRZUK |
| <br>UKCA 01 OMRZUK | <br>SASO     |   |   |  |  |   |   |



© Copyright by Ragno – Marazzi Group S.r.l. 2024. All Rights Reserved Marazzi Group Srl a Socio Unico Viale Regina Pacis, 39 41049 Sassuolo (MO) Italy  
T +39 0536 860800 F +39 0536 860644  
info@ragno.it  
www.ragno.it

The Company reserves the right, at any time and without prior notice, to change the information and technical characteristics given in this catalogue, none of which are to be considered legally binding. Weights, colours and dimensions are subject to the normal variations resulting from the ceramic firing process. Within the limits of printed material, the colours and aesthetic features of the products illustrated correspond as closely as possible to those of the actual products.

PDF GENERATED AUTOMATICALLY ON 16/04/2026

**RAGNO** 